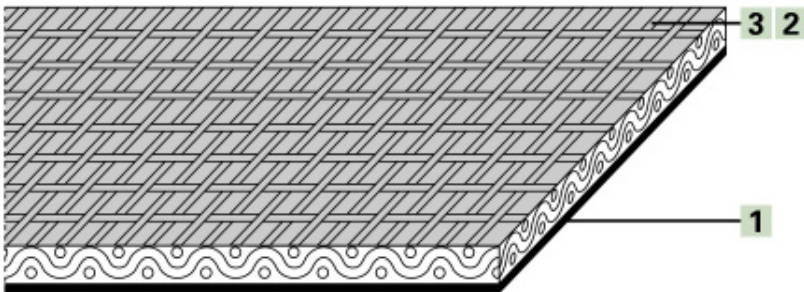


Product Designation

Product Group:	Polyester spindle tapes
Product Sub-Group:	W spindle tapes
Main Industry Segments:	Yarn processing
Belt Applications:	Spindle drive
Special Features:	Abrasion resistant; Constant coefficient of friction during service life; Low elasticity; Permanently antistatic; Wear resistance
Mode of Use/Conveyance:	Spindle drive

Product Design (enlarged)



Product Construction/Design

1 Friction cover/Pulley side (Material):	Polyurethane thermoplastic (TPU) as friction cover (pulley/cylinder side)
1 Friction cover/Pulley side (Surface structure):	Smooth
1 Friction cover/Pulley side (Color):	Black
2 Traction Layer (Material):	Polyester (PET)/Cotton (CO) fabric
3 Reverse cover (Material):	Polyester (PET)/Cotton (CO) fabric as friction cover (whirl side)
3 Reverse cover (Surface structure):	Impregnated fabric
3 Reverse cover (Color):	Green

Product Characteristics

Drive determination:	1- / 2- / or 4-spindle drive
Antistatically equipped:	Yes

Technical Data

Thickness:	0.8 mm	0.03 in.
Mass of belt (belt weight):	0.7 kg/m ²	0.14 lbs./sq.ft
Pulley diameter minimum with counter flexion:	25 mm	1 in.
Tensile force for 1% elongation (k1% static) per unit of width (Habasit standard SOP3-064):	9 N/mm	51 lbs./in.
Tensile force for 1% elongation (k1% after running in) per unit of width (Habasit standard SOP3-013):	7 N/mm	40 lbs./in.
Nominal peripheral force per unit of width:	7 N/mm	40 lbs./in.
Operating temperature admissible (continuous):	Min -20 °C Max 60 °C	Min -4 °F Max 140 °F
Seamless manufacturing width:	1200 mm	47 in.

All data are approximate values under standard climatic conditions: 23°C/73°F, 50% relative humidity (DIN 50005/ISO 554), and are based on the Master Joining Method.

Additional Technical Information

Chemical Resistance Class:	6 (These indications are not guarantees of properties)
Installation and Handling Instructions:	Observe the indications of the machine handbook from the machine manufacturers.
Limitations:	When changing the direction of rotation (S/Z direction of rotation) the spindle tape can run off the driving pulley.; This product has not been tested according to ATEX standards (atmospheres with explosion risk - ATEX 95 regulation or EU directive 94/9) and therefore is subject to user's analysis in the respective environment.

Storage

For details consult 'Storage and handling requirements for belts and machine tapes' or contact Habasit.
Protect belts from sunlight/UV-radiation/dust and dirt. Store spare belts in a cool and dry place and if possible in their original packaging.

Legend

*	No calculation Value
3)	CLA: Coordination of the centre line-average value Ra (in the US also Arithmetical Average (AA)) to the maximum peak to valley height Rt for surfaces manufactured by chip removal.
8)	Due to high coefficient of friction of running/pulley side, the suitability for use on slider beds is limited
EEC	European Economic Community
NA	Not available
NAP	Not applicable

Product Liability, Application Considerations

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