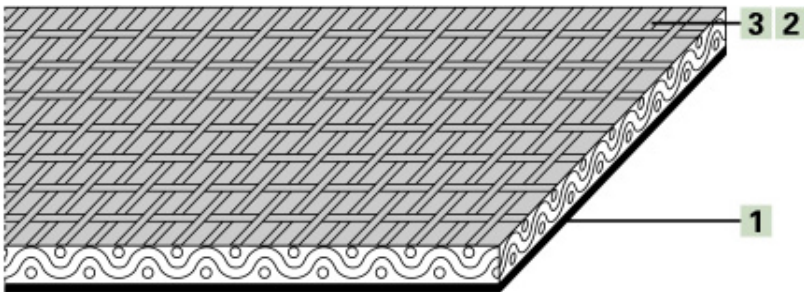


## Product Designation

<b>Product Group:</b>	Polyester spindle tapes
<b>Product Sub-Group:</b>	W spindle tapes
<b>Main Industry Segments:</b>	Yarn processing
<b>Belt Applications:</b>	Spindle drive
<b>Special Features:</b>	Abrasion resistant; Constant coefficient of friction during service life; Low elasticity; Permanently antistatic; Wear resistance
<b>Mode of Use/Conveyance:</b>	Spindle drive

## Product Design (enlarged)



## Product Construction/Design

<b>1 Friction cover/Pulley side (Material):</b>	Thermoplastic polyurethane (TPU)
<b>1 Friction cover/Pulley side (Surface structure):</b>	Smooth
<b>1 Friction cover/Pulley side (Color):</b>	Black
<b>2 Traction Layer (Material):</b>	Polyester (PET)/Cotton (CO) fabric
<b>3 Reverse cover (Material):</b>	Polyester (PET)/Cotton (CO) fabric as friction cover (whirl side)
<b>3 Reverse cover (Surface structure):</b>	Impregnated fabric
<b>3 Reverse cover (Color):</b>	Green

## Product Characteristics

<b>Drive determination:</b>	1- / 2- / or 4-spindle drive
<b>Antistatically equipped:</b>	Yes

## Technical Data

<b>Thickness:</b>	0.7 mm	0.03 in.
<b>Mass of belt (belt weight):</b>	0.7 kg/m <sup>2</sup>	0.14 lbs./sq.ft
<b>Pulley diameter minimum with counter flexion:</b>	15 mm	0.6 in.
<b>Tensile force for 1% elongation (k1% static) per unit of width (Habasit standard SOP3-064):</b>	7 N/mm	40 lbs./in.
<b>Tensile force for 1% elongation (k1% after running in) per unit of width (Habasit standard SOP3-013):</b>	6 N/mm	34 lbs./in.
<b>Nominal peripheral force per unit of width:</b>	6 N/mm	34 lbs./in.
<b>Operating temperature admissible (continuous):</b>	Min -20 °C Max 60 °C	Min -4 °F Max 140 °F
<b>Seamless manufacturing width:</b>	1200 mm	47 in.

All data are approximate values under standard climatic conditions: 23°C/73°F, 50% relative humidity (DIN 50005/ISO 554), and are based on the Master Joining Method.

## Additional Technical Information

<b>Chemical Resistance Class:</b>	6 (These indications are not guarantees of properties)
<b>Installation and Handling Instructions:</b>	Observe the indications of the machine handbook from the machine manufacturers.
<b>Limitations:</b>	When changing the direction of rotation (S/Z direction of rotation) the spindle tape can run off the driving pulley.; This product has not been tested according to ATEX standards (atmospheres with explosion risk - ATEX 95 regulation or EU directive 94/9) and therefore is subject to user's analysis in the respective environment.

## Storage

For details consult 'Storage and handling requirements for belts and machine tapes' or contact Habasit.  
Protect belts from sunlight/UV-radiation/dust and dirt. Store spare belts in a cool and dry place and if possible in their original packaging.

## Legend

*	No calculation Value
3)	CLA: Coordination of the centre line-average value Ra (in the US also Arithmetical Average (AA)) to the maximum peak to valley height Rt for surfaces manufactured by chip removal.
8)	Due to high coefficient of friction of running/pulley side, the suitability for use on slider beds is limited
EEC	European Economic Community
NA	Not available
NAP	Not applicable

## Product Liability, Application Considerations

If the proper selection and application of Habasit products are not recommended by an authorized Habasit sales specialist, the selection and application of Habasit products, including the related area of product safety, are the responsibility of the customer. All indications / information are recommendations and believed to be reliable, but no representations, guarantees, or warranties of any kind are made as to their accuracy or suitability for particular applications. The data provided herein are based on laboratory work with small-scale test equipment, running at standard conditions, and do not necessarily match product performance in industrial use. New knowledge and experiences can lead to modifications and changes within a short time without prior notice.  
BECAUSE CONDITIONS OF USE ARE OUTSIDE OF HABASIT'S AND ITS AFFILIATED COMPANIES CONTROL, WE CANNOT ASSUME ANY LIABILITY CONCERNING THE SUITABILITY AND PROCESS ABILITY OF THE PRODUCTS MENTIONED HEREIN. THIS ALSO APPLIES TO PROCESS RESULTS / OUTPUT / MANUFACTURING GOODS AS WELL AS TO POSSIBLE DEFECTS, DAMAGES, CONSEQUENTIAL DAMAGES, AND FURTHER-REACHING CONSEQUENCES.