

Product Designation

Product Group:	Polyamide machine tapes
Main Industry Segments:	Paper manufacturing and processing; Folder gluer
Belt Applications:	Machine tape; Processing belt
Special Features:	Constant coefficient of friction; Oil resistant; Forgiving in case of short term shock like overloads; Non-marking
Mode of Use/Conveyance:	Declined; Horizontal; Inclined; Vertical

Product Design (enlarged)



Product Construction/Design

1 Conveying Side (Material):	Polyamide (PA)
1 Conveying Side (Surface):	Nonwoven (fleece) structure
1 Conveying Side (Property):	Non-adhesive
1 Conveying Side (Color):	Light gray
2 Traction Layer (Material):	Polyamide (PA)
Number of Fabrics:	2
3 Running Side/Pulley Side (Material):	Acrylonitrile-Butadiene-Rubber (NBR)
3 Running Side/Pulley Side (Surface):	Rough textile structure
3 Running Side/Pulley Side Property:	Adhesive
3 Running Side/Pulley Side (Color):	Green

Product Characteristics

Slider bed suitable:	Yes
Carrying rollers suitable:	Yes
Troughed installation suitable:	No
Antistatically equipped:	Yes

Technical Data

Thickness:	3.1 mm	0.12 in.
Mass of belt (belt weight):	1.9 kg/m ²	0.39 lbs./sq.ft
Pulley diameter minimum with counter flexion:	40 mm	1.6 in.
Tensile force for 1% elongation (k1% static) per unit of width (Habasit Standard SOP3-155 / EN ISO21181):	N/mm	lbs./in.
Tensile force for 1% elongation after relaxation (k1% relaxed) per unit of width (Habasit Standard SOP3-155 / EN ISO 21181):	3 N/mm	17 lbs./in.
Operating temperature admissible (continuous):	Min -20 °C Max 100 °C	Min -4 °F Max 212 °F
Coefficient of friction of driving pulley of steel:	0.25 [-]	0.25 [-]
Seamless manufacturing width:	1200 mm	47 in.

All data are approximate values under standard climatic conditions: 23°C/73°F, 50% relative humidity (DIN 50005/ISO 554), and are based on the Master Joining Method.

Additional Technical Information

Chemical Resistance Class:	2 (These indications are not guarantees of properties)
Installation and Handling Instructions:	Do not go below initial elongation (epsilon) ~ 0.3%; Install the slack belt and tension until running perfectly under the full belt load.
Limitations:	Keep belt edges free of any installation/machine contact; This product has not been tested according to ATEX standards (atmospheres with explosion risk - ATEX 95 regulation or EU directive 94/9) and therefore is subject to user's analysis in the respective environment.

Storage

For details consult 'Storage and handling requirements for belts and machine tapes' or contact Habasit. Protect belts from sunlight/UV-radiation/dust and dirt. Store spare belts in a cool and dry place and if possible in their original packaging.

Legend

*	No calculation Value
2)	Product containing different coating materials such as elastomer, natural fibers, silicones, etc., are not subject to the directive 2002/72/EC
3)	CLA: Coordination of the centre line-average value Ra (in the US also Arithmetical Average (AA)) to the maximum peak to valley height Rt for surfaces manufactured by chip removal.
8)	Due to high coefficient of friction of running/pulley side, the suitability for use on slider beds is limited German federal institute for risk assessment (Bundesinstitut fuer Risikobewertung)
EEC	European Economic Community
EU	European Union (Directive 2002/72/EC)
FDA	Food and Drug Administration
NA	Not available
NAP	Not applicable
USDA	United States Department of Agriculture (Food Safety and Inspection Service, Washington D.C.)

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