

# HabasitLINK®

## M2540 Radius Flush Grid 1"

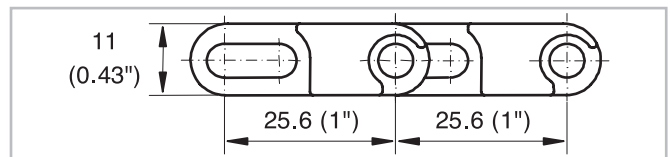
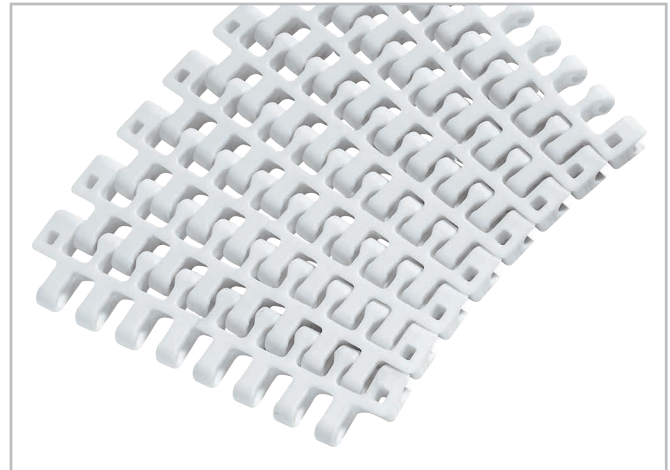


### Description

- For radius and straight conveying (collapse factor 2.2)
- 35% open area; 53% open contact area; largest opening 6x12.5 mm (0.24"x0.49")
- Excellent for cooling and draining
- Easy to clean
- Food approved materials available
- Rod diameter 5 mm (0.2")

### Available accessories

- Flights
- Sideguards
- Hold down devices
- GripTop modules
- Lane divider



### Belt data

Belt material		PP		POM	PA +US	PA
Rod material		POM		PA		
Nominal tensile strength $F'_N$ straight run	N/m	19000	19000	27000	25000	25000
	lb/ft	1300	1300	1850	1713	1713
Nominal tensile strength $F_N$ in curve <sup>(1)</sup>	N	1000	1000	1500	1300	1300
	lbf	225	225	338	293	293
Temperature range	°C	5 - 93	5 - 105	-40 - 93	-46 - 116	-46 - 130
	°F	40 - 200	40 - 220	-40 - 200	-50 - 240	-50 - 266
Temperature maximum (short-term)	°C				135	160
	°F				275	320
Belt weight $m_B$	kg/m <sup>2</sup>	4.7	4.7	7.0	6.0	6.0
	lb/sqft	0.96	0.96	1.44	1.23	1.23

<sup>(1)</sup> For  $b_0 > 300$  mm (12") higher values admissible. Refer to LINK-SeleCalc

Diameter of idling rollers (minimum)		Diameter of support rollers (minimum)		Diameter for gravity take-up and center drive rollers (minimum)		Backbending radius for elevators without sideguards or hold down devices (minimum)		Backbending radius for elevators with sideguards or hold down devices (minimum)	
mm	inch	mm	inch	mm	inch	mm	inch	mm	inch
40	1.6	50	2	100	4	150	6	250	10

Use the largest possible backbending radius for elevators with side guards or hold down devices.

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### Standard range of belt widths $b_0$ and collapse factor $Q$ ( $R_{min} = Q \times b_0$ )

Belt width mm (nom.)	200	250	300	350	400	450	500	550	600	650	700	750	800	850
Belt width inch (nom.)	8	10	12	14	16	18	20	22	24	26	28	30	32	34
Coll. fact. Q	2.03	2.07	2.10	2.12	2.14	2.15	2.16	2.17	2.18	2.18	2.19	2.19	2.19	2.20
Belt width mm (nom.)	900	950	1000	1050	1100	1150	1200							
Belt width inch (nom.)	36	38	40	42	43	45	47							
Coll. fact. Q	2.20	2.20	2.21	2.21	2.21	2.21	2.21							

Belt widths larger than 1200 mm (48") are not recommended; *please contact Habasit*.  
Real belt widths are in most cases 0.1% to 0.3% smaller.

**Standard belt widths** in increments of 50 mm (2"). Non-standard widths are offered in increments of 16.66 mm (0.66"). Smallest possible width 83.4 mm (3.25").

**For detailed material properties** refer to the HabasiLINK® Engineering Guidelines or contact your Habasit representative.

**The nominal tensile strength** is valid for 23 °C (73 °F). The admissible tensile force depends on the operating temperature near the drive sprockets. Within the temperature range allowed, the admissible tensile force may vary from 100% to 20% of the nominal tensile strength. For detailed information and correct calculation of effective tensile force refer to the Calculation Guide in the HabasiLINK® Engineering Guidelines.

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