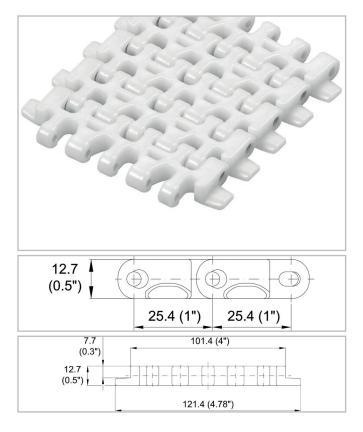
HabasitLINK® M2791 Radius Flush Grid 1" MTW



Description

- Mold to width radius belt 4" (101.4 mm) wide
- For radius and straight conveying
- Collapse factor 8.5
- 24% open area
- 38% open contact area
- largest opening 5.9 x 10.7 mm (0.23"x0.42")
- Easy to clean
- Smart Fit rod retention
- Rod diameter 5 mm (0.2")
- Lug teeth sprockets



Belt data

| | Nominal belt width b ₀ | | Belt material | | | | Nominal tensile strength F _N in curve ⁽¹⁾ | | Belt weight m _B | |
|----------|-----------------------------------|------|------------------|-----|------|-----|--|-----|----------------------------|-------|
| | mm | inch | | | N | lbf | N | lbf | kg/m | lb/ft |
| M2791K04 | 101.4 | 4.0 | POM | PA | 1500 | 338 | 1500 | 338 | 1.18 | 0.79 |
| M2791K04 | 101.4 | 4.0 | POM | PBT | 1500 | 338 | 1500 | 338 | 1.18 | 0.79 |

Real belt widths are in most cases 0.1% to 0.3% smaller.

| Diameter of idling rollers (minimum) | | | support rollers mum) | center dri | avity take-up and ive rollers mum) | Backbending radius for eleva- tors without sideguards or hold down devices (minimum) | | |
|--------------------------------------|------|----|-------------------------|------------|------------------------------------|--|------|--|
| mm | inch | mm | inch | mm | inch | mm | inch | |
| 40 | 1.6 | 50 | 2 | 100 | 4 | 150 | 6 | |

Temperature range

| Module material | Rod material | Temperature range | | | |
|-----------------|--------------|-------------------|-------------------|--|--|
| POM | PA | -40 °C to +93 °C | -40 °F to +200 °F | | |
| POM | PBT | -40 °C to +93 °C | -40 °F to +200 °F | | |

For detailed material properties refer to the HabasitLINK® Engineering Guidelines or contact your Habasit representative.

The nominal tensile strength is valid for 23 °C (73 °F). The admissible tensile force depends on the operating temperature near the drive sprockets. Within the temperature range allowed, the admissible tensile force may vary from 100% to 20% of the nominal tensile strength. For detailed information and correct calculation of effective tensile force refer to the Calculation Guide in the HabasitLINK® Engineering Guidelines.

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