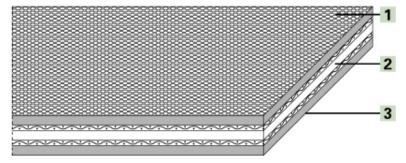
# HabaDRIVE Product Data Sheet SP-180/23



#### **Product Designation**

Product Group:	Polyamide power transmission belts
Product Sub-Group:	SP tangential/flat belts
Main Industry Segments:	Yarn processing
Belt Applications:	Power transmission belt; Tangential belt
Special Features:	Abrasion resistant; Forgiving in case of short term shock like overloads
Mode of Use/Conveyance:	Power transmission

# Product Design (enlarged)



# **Product Construction/Design**

1 Friction cover/P	ulley side (Material):	Acrylonitrile-Butadiene-Rubber (NBR) as friction cover (pulley/cylinder side)
1 Friction cover/P structure):	ulley side (Surface	Rough structure
1 Friction cover/P	ulley side (Color):	Green
2 Traction Layer (	Material):	Polyamide (PA)
3 Reverse cover (	Material):	Acrylonitrile-Butadiene-Rubber (NBR) as friction cover (whirl side)
3 Reverse cover (	Surface structure):	Rough structure
3 Reverse cover (	Color):	Light green

### **Product Characteristics**

Drive determination:	Double-sided power transmission
Antistatically equipped:	Yes

# **Technical Data**

Thickness:	2.3	mm	0.09	in.
Mass of belt (belt weight):	2.5	kg/m²	0.51	lbs./sq.ft
Pulley diameter (minimum):	60	mm	2.4	in.
Pulley diameter minimum with counter flection:	60	mm	2.4	in.
Tensile force for 1% elongation (k1% after running in) per unit of width (Habasit standard SOP3-013):	8	N/mm	46	lbs./in.
Nominal peripheral force per unit of width:	22	N/mm	126	lbs./in.
Operating temperature admissible (continuous):	Min -20 Max 100	-	Min -4 Max 212	-
Seamless manufacturing width:	2400	mm	94	in.

All data are approximate values under standard climatic conditions: 23°C/73°F, 50% relative humidity (DIN 50005/ISO 554), and are based on the Master Joining Method.

Chemical Resistance Class:	2 (These indications are not guarantees of properties)
Installation and Handling Instructions:	Do not go below initial elongation (epsilon) ~ 0.3%
Limitations:	This product has not been tested according to ATEX standards (atmospheres with explosion risk - ATEX 95 regulation or EU directive 94/9) and therefore is subject to user's analysis in the respective environment.

#### Storage

For details consult 'Storage and handling requirements for belts and machine tapes' or contact Habasit. Protect belts from sunlight/UV-radiation/dust and dirt. Store spare belts in a cool and dry place and if possible in their original packaging.

#### Legend

*	No calculation Value
3)	CLA: Coordination of the centre line-average value Ra (in the US also Arithmetical Average (AA)) to the maximum peak to valley height Rt for surfaces manufactured by chip removal.
8)	Due to high coefficient of friction of running/pulley side, the suitability for use on slider beds is limited
EEC	European Economic Community
NA	Not available
NAP	Not applicable

#### Product Liability, Application Considerations

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